

PROCESS DEVELOPMENT & CONTROL LLC

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**REPACKING PROCEDURES FOR (400mm-600mm) 16" THRU 24",
EXCEL SERIES 40 WAFER STYLE VALVE**

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REPACKING PROCEDURE

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ENGINEERING INSTRUCTION BULLETIN

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TITLE: REPACKING PROCEDURES FOR PDC EXCEL BUTTERFLY VALVES SERIES 40 16" THRU 24" VALVE SIZE

IMPORTANT: THERE ARE TWO STUFFING BOXES ON THE EXCEL SERIES 40 BUTTERFLY VALVE, THE STEPS BELOW SHOULD BE REPEATED FOR BOTH STUFFING BOXES.

- 10.5.1 REMOVE PACKING NUT (ITEM #7) USING A COUNTER-CLOCKWISE ROTATION (SEE NOTE 1, BELOW). SLIDE PACKING NUT BACK TO GIVE ADEQUATE CLEARANCE.
- 10.5.2 REMOVE ALL RINGS OF PACKING (ITEM #6) WITH FLEXIBLE PACKING PICK (SEE NOTE 1, BELOW).
- 10.5.3 THOROUGHLY CLEAN OUT PACKING GLAND HOLE AND REMOVE ALL RESIDUE.
- 10.5.4 REPACK VALVE WITH NEW PACKING (ITEM #6) BY STAGGERING ALL RING ENDS 90° APART. PACKING MATERIAL SHOULD NOT EXTEND INTO THE THREADED PORTION OF THE STUFFING BOX, (SEE NOTE 2, BELOW).
- 10.5.5 REPLACE PACKING NUT (ITEM #7) BY HAND TIGHTENING (CLOCKWISE). ONCE THE PACKING NUT IS HAND TIGHT, USE THE PACKING NUT WRENCH TO TIGHTEN PACKING NUT AN ADDITIONAL ½ TURN. THIS ADDITIONAL ½ TURN PAST HAND TIGHT SEATS THE RINGS OF PACKING (SEE NOTE 3, BELOW). **CAUTION: DO NOT OVER TIGHTEN PACKING NUT.**

NOTES:

1. A SPECIAL PDC REPACKING TOOL KIT CONSISTING OF A PACKING NUT WRENCH AND A FLEXIBLE PICK IS AVAILABLE FROM THE FACTORY. EMPLOYMENT OF THIS KIT WILL GREATLY FACILITATE THE REPACKING PROCEDURE AND ITS PURCHASE IS RECOMMENDED.
2. EACH REPACKING SET CONSISTS OF EXTRA RINGS OF PACKING. HOWEVER, IN MOST CASES, (5) FIVE RINGS OF PACKING SHOULD BE SUFFICIENT FOR EACH STUFFING BOX. **(DO NOT USE MORE RINGS THAN WERE REMOVED).**
3. IT MAY BE NECESSARY TO READJUST THE PACKING NUT WHEN THE SYSTEM IS STARTED UP. IF IT IS NECESSARY TO ADJUST THE PACKING NUT, TIGHTEN ¼ TURN. OPERATE FOR 15 MINUTES. IF LEAKAGE PERSISTS AFTER 15 MINUTES CONTINUE TO TIGHTEN ¼ TURN AND OPERATE FOR 15 MINUTES. (REPEAT THIS PROCESS UNTIL LEAKAGE STOPS). **CAUTION: DO NOT OVER TIGHTEN THE PACKING NUT.**

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